



## RSP Pro Production Series

### A New Dimension in Stereolithography 3D Printing

- Cost-effective ownership throughout entire life cycle.
- Freedom to collaborate and innovate: open design for materials and machine access.
- Printed parts demonstrate excellent sidewall quality and fine detail, contributing to lower post-finishing requirements.

## System Features

- Scanning speed can reach 15 m/s.
- Key components are of international top brands, Panasonic of Japan, Optowave /Spectra-Physics of America/Germany, Scanlab of Germany.
- Automatic control of surface level and processing parameters.
- Marble recoating platform frame
- contributes to excellent surface quality and layer thickness of 0.05 mm.
- Closed loop control strategy for: Platform movement/Laser power/Resin level resin temperature/Negative pressure
- CE certification.
- Convenient assembly and disassembly of platform.

**Versatile Application Range · High Accuracy · Excellent Surface Aesthetics**



# Technical Data

\* Specifications are subject to change;  
consult with your sales representative for confirmation of current offering.

	RSPro 600	RSPro 800
Build Envelope Capacity	23.6 × 23.6 × 19.7 in (600 × 600 × 500 mm)	31.5 × 31.5 × 21.7 in (800 × 800 × 550 mm)
Maximum Part Weight	169.8 lb (77 kg)	330.7 lb (150 kg)
Accuracy	Part size < 3.9 in (100 mm): ±0.004 in (±0.1 mm) Part size ≥ 3.9 in (100 mm): ±0.1% x L	Part size < 3.9 in (100 mm): ±0.006 in (±0.15 mm) Part size ≥ 3.9 in (100 mm): ±0.15% x L
Beam Size	Nominal 0.005 -0.008 in (0.12 - 0.20mm)	Nominal 0.005 - 0.008 in (0.12 - 0.20 mm)
Scanning Speed	15m/s (Maximum); 6-10m/s (Typical)	15m/s (Maximum); 6-10m/s (Typical)
Layer Thickness	0.002 in (0.05 mm) minimum; 0.01 in (0.25 mm) maximum	0.003 in (0.07 mm) minimum; 0.01 in (0.25 mm) maximum
Weight	3968 lb (1,800 kg) (with 728 lb (330 kg) initial fill inside)	4409 lb (2000 kg) (with 1235 lb (560 kg) initial fill inside)
Machine Size (WxDxH)	62.9 × 63.5 × 83.5 in (1598 × 1612 × 2121 mm)	70.8 × 63.1 × 83.4 in (1798 × 1602 × 2118 mm)
Scanning Mode	3D	3D

## RSPro 600 / 800

Laser	Solid-state frequency tripled Nd: YVO <sub>4</sub>
Wavelength	354.7 nm
Controller	UnionTech™ RSCON
Part Preparation	Materialise Magics
Operating Systems	Windows 7, Windows 10
Input Data File Format	STL
Network Type and Protocol	Ethernet, IEEE 802.3 using TCP/IP and NFS
Electrical Requirements	200-240 VAC, 50/60 Hz, single phase
Laser Warranty	5,000 hours or 15 months (whichever comes first)
Base Plate/Recoater Rim	Granite
Systems Control	Closed-loop
Power (nominal)	Typically 300 ~500mW (@100kHz) on the target surface of the material under nominal optical path condition

### Operating Environment:

Temperature Range	72–79°F (22–26°C)
Maximum Change Rate	1 °C/hour
Relative Humidity	< 40 % non-condensing

### Accessories :

Platform Change Carts	Manual offload cart optional
Processing and Finishing	Post-Curing Unit
System Warranty	One-year warranty (under UnionTech's Purchase Terms and Conditions)

## UnionTech

Shanghai Union Technology Corporation  
Room 102, Unit 40, 258 Xinzhuan Rd, Shanghai, 201612, China  
enquiry@uniontech3d.cn  
www.uniontech3d.com

Union Tech, Inc.  
100 Illinois St., Suite 200, St. Charles, Illinois, 60177, USA  
info@uniontech3d.com



19<sup>bis</sup> av René Duguay Trouin  
78960 Voisins le Bretonneux

Tel: +33 (0)1 30 60 03 33  
Email: info@3dsolutions.fr  
www.3dsolutions.fr